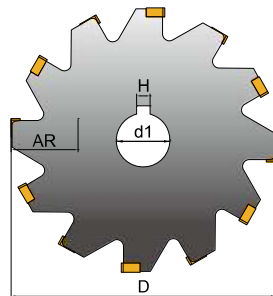


## Disc Milling Cutters

- Insert P. 198
- Cutting Data P. 203

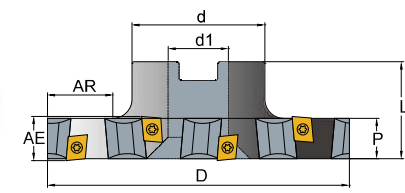


CE

Order code	Dimensions(mm)							Zc	MAX RPM	Insert CNGX	Screw	Key		
	D	AE	AR	P	H	d1								
CE080-25-25.4	80	25	16	23.5	6.35	25.4	8	4	13700	1605	C04011	T15P		
CE080-30-25.4		30		28.5									1.4	
CE100-14-25.4	100	14	12.5	0.9					12000	12			6	1305
CE100-16-25.4		16	14.5	1.0										
CE100-18-25.4		18	16.5	1.1										
CE100-20-25.4		20	18.5	1.2										
CE100-22-25.4		22	20.5	1.4										
CE100-25-25.4		25	23.5	1.6										
CE100-30-25.4	30	28.5	1.9											
CE125-14-25.4	125	14	12.5	1.3					10900	1005				
CE125-16-25.4		16	14.5	1.5										
CE125-18-25.4		18	16.5	1.7										
CE125-20-25.4		20	18.5	1.9										
CE125-22-25.4		22	20.5	2.3										
CE125-25-25.4		25	23.5	2.5										
CE125-30-25.4	30	28.5	2.8											

## Disc Milling Cutters

- Insert P. 198
- Cutting Data P. 203



CW

Order code	Dimensions(mm)								Zc	MAX RPM	Insert CNGX	Screw	Key	
	D	E	AR	P	d	d1	L							
CW080-14-22	80	14	16.5	12.5	40	22	35	8	4	13700	1305	C04011	T15P	
CW080-16-22		16		14.5										0.75
CW080-18-22		18		16.5										0.8
CW080-20-22		20		18.5										0.9
CW080-22-22		22		20.5										1.1
CW080-25-22		25		23.5										1.3
CW080-30-22	30	28.5	1.55											
CW100-14-27	100	14	26.5	12.5	45	27	35	8	4	10900	1305	C04011	T15P	
CW100-16-27		16		14.5										1.0
CW100-18-27		18		16.5										1.1
CW100-20-27		20		18.5										1.2
CW100-22-27		22		20.5										1.3
CW100-25-27		25		23.5										1.6
CW100-30-27	30	28.5	1.8											
CW125-14-32	125	14	30	12.5	55	32	35	12	6	10900	1005	C04011	T15P	
CW125-16-32		16		14.5										2.3